



BUMPER

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Hale Trailer Brake & Wheel A008619-A008624 VIN: 216685-216690



	DECORPTION
ITEM	DESCRIPTION
YPE	SEMI-TRAILER, "DARKWING II" ALUMINUM DROP PLATFORM
DIMENSIONS	
LENGTH	53'-0"
WIDTH	102", 97" between side rails.
HEIGHT	Floor, approximately 59" high at front and 36" at the bumper.
DROP HEIGHT	25", located at 10'-6" from front.
COUPLING	
COUPLER PLATE	1/4", galvanised (G164) 80 000 psi steel, plug welded structure.
KING PIN LOCATION	18" from front.
COUPLER HEIGHT	48".
STRUCTURE	42" center to center Frame with "CAMBER".
FLANGES	3/8" x 5", 100 000 psi steel in gooseneck and the remaining.
	Top, "T" shaped aluminum extrusion (6061-T6),
	with 2 Cargo Rail integrated by flange.
	Bottom, aluminum extrusion (6061-T6) 4" x 1 1/2".
WEB	3/16" plate in king pin area, 80 000 psi steel and the remaining.
WEB	1/4" plate, polished aluminum (5454-H34), riveted at 3" c/c, 24 3/4" high
COOSENECK	including flanges.
GOOSENECK	11 1/4" high, 48" straight behind king pin, galvanized steel (G164).
CROSSMEMBERS	4" high extruded aluminum I beams, 16" c/c
	in gooseneck and the remaining 12" c/c.
	One additional crossmember at rear bumper.
FLOOR	Structural aluminum extrusions, flat type, inverted "T", 1 1/4" high
	with 3 Apitong or equivalent planks.
FLOOR FASTENING	Bolts with nuts on top flanges, screws on crossmembers,
	2 rivets per Apitong plank at each crossmember.
SIDE RAILS	3 3/4" x 5 13/16" high, extruded aluminum, Cargo Rail integrated.
SIDE BOXES	3 5/8" x 1 5/8" inside, 4" high, extruded aluminum.
	CMVSS-905 WLL, 5,500 lbs WLL approved.
RUB RAILS	Aluminum extrusions 3/8" x 2 3/4".
	Dual rub rail spacers 1" x 1 3/4" as anchor.
CORNERS	Bevelled.
FENDERS	Reinforcement over tires at rear, floor full length.
KNEE BRACES	1/4" formed aluminum plates, bolted in web and a crossmember,
·— -	located each side.
BRACING FOR COILS	Qty:1 kit for a 60 000 lbs maximun coil.
Distolito I dil dollo	Made of 6 aluminum crossmembers "I"
	beams additional between main beams and crossmembers.
	Located: IN THE MIDDLE
ENDS	
FRONT RAIL	Bolted aluminum extrusion, 7" high,
	overlapped floor to allow floor plank to walk underneath.
DUMDED	ONN/OO COO BIO season of (in season of the s

CMVSS 223-RIG approved (in accordance with Canada & USA regulations).

Aluminum, bolted uprights to frame, cross bar tubing 4" x 3/16" at

a maximum height of 22" from under tubing to ground.

Aluminum plate with "DARKWING" logo on RED back plate,



SPRINGS AXLE(S)

CAM SHAFTS



ITEM	DESCRIPTION
	bolted between bumper uprights to close rear.
BUMPER	2 heavy duty rubber dock at the end of rear rail.
REAR RAIL	Aluminum extrusion, 6 1/2 high, 16000 lbs lift truck proof,
	including 3 boxes integrated.
ELECTRICAL	
FRONT CONNECTOR	7 way (SAE J560), Phillips brand.
FRONT ADD. CONNECTOR	7 way (ISO 3731), for auxiliary functions only.
	*** rear axle blow down valve ***
	*** run add. 7 way to junction box by front axle inside of frame ***
JUNCTION BOX + HARNESS EX	Add a junction box + 7 way harness.
	*** Install secondary plug to junction box by front axle inside of front ***
ELECTRICAL SYSTEM	Shock proof lights, polycarbonate lenses, in compliance with CMVSS 108.
MAIN SYSTEM	Grote Ultra Blue LED clear lens, sealed beams with stainless steel rings and
MAIN OTOTEM	anti-theft system, 10 diodes tail lights, markers lights Micronova,
	identification lights 2 1/2" dia., licence light.
FLASHERS	Sealed beams LED clear lens, one lamp including side marker and flasher,
TEASILING	each side at middle point, amber.
TAIL LIGHTS	Sealed beams Grote LED #53252, (10 diodes) red, with stainless steel rings.
TAIL LIGHTS	Qty: 1 additionnal each side.
STROBE LIGHTS	
SWITCH	(2), installed (1) on each side, (Grote 77353 amber) (rubber grommet) Sealed, to activate strobe lights, installed in the control box.
	,
ADDITIONAL MARKER(S)	Sealed beams, clear lens with chrome rings.
	Qty: 9 additionnal each side, evenly spaced.
ANDING GEAR	Holland, ATLAS 55 (LG442B), with mounting plate.
SAND SHOES	10" x 10".
CRANK	Road side.
SPAN	Galvanized steel (G164)
BOGIE	
BASIC MECHANICAL	Basic mechanical for sales book.
BOGIE	Fixed front suspension and slider bogie at rear
	painted Z frame structure, 6.5" R.H., with "UHMV" slider plastic
	pads, 4 retainers and 4 pneumatic locking pins,
	tandem 54", 65" and 122" spread.
MECHANICAL (GROUND AXLES)	
SUSPENSION	Hendrickson HT-250US (6.5), tandem.
	For axles with bearings HM 218248 and HM 212049.
LIFT DEVICE	Manac center lift kit, manually activated.
	Located: FRONT AXLE
	NO WARRANTY ON GROUND AXLES NOR THE TIRES ON THE AIR LIFT(S), ("Flat spot")
	*** Illegal in Quebec + Ontario if used on a 53'-0" ***
	*** If used with PAN 17, disc brake add 3" to the rear deck height ***
	*** For 17.5 drum brakes add 2". Mainbeams 16" high at rear ***
U-BOLTS	With nuts at botton.
O-DOLIG	viar rate at botton.

Hendrickson, HN-S505, 22 500 lbs. capacity.

28 splines.





TRACK DUST SHIELDS None. BRAKES 12 1/4" standard, long life H20-HXS Hendrickson lining. BEARINGS SLACK ADJUSTERS SLACK ADJUSTERS Haldex S-ABA, automatic, curved, 28 splines, (6"). SEALS Federal Mogul, with "Gearlube" mineral oil, SAE 80W90. T.S.E. brake, "Omnibrake" (30.30), long stroke. KIC, hub piloted wheel, 8 long studs 275mm B.C., balanced cast drums outboard mount. RIMS Alcoa, aluminum, inside polished 17.5 x 6.75, disc (8 holes), 275mm B.C., single flange nuts. SPACERS Wheel guard 8 holes. Located between the inside wheel and the drum. TIRES Continental, 235/75 R 17.5 HTL-2 ECO-PLUS 18 ply (31.6") AIR SYSTEM GLAD HANDS Fixed. AIR VALVES Rockwell Wabco, ABS, 2 sensors 1 modulator. VALVE(S) Manual blow down valve in a control box, with auto-reset feature, including Glycerin filled pressure gauge, in P.S.I., to indicate load with a conversion table. VALVE(S) Blow down valve on REAR axle, controlled from the cab, activated when the crusing speed is lower than 16 Km (10 mph), warning light installed road side facing the axle when the blow down valve is activated, without break release. CONTROL BOX Stainless steel. ACCESSORIES REGISTRATION HOLDER MUD FLAPS One plastic, Betts-PS-1 or equivalent. Outy 15, KINEDYNE# 210022P. zinc plated sidler (low profil 5 7/8"). Oty: 2, aluminum checker plate, double doors, hinges on sides, "anti-rack" handle lock style. 18" deep x **15*** high x 60" wide. By TREBOR. Located at (1) PER SIDE AHEAD OF SUSPENSION
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FINISHING
RETROREFLECTIVE TAPES Conspicuity striping in compliance with CMVSS 108. Gray and red each side,
fully covers rear sill and horizontal underride protection bar.
WHEELS OR RIMS Natural aluminum.
R Due to the deep backlogs, material/component availability and price
fluctuation, Manac reserves the right to adjust the price based on these
instabilities. If needed, Manac will contact the dealer or customer a
minimum of 3 months prior to assembly with revised pricing or a change in
components.
CONFORMITY This semi-trailer does not comply with GHG regulations. Should GHG
regulations come into force prior to the production of the trailer(s),





Manac will have the obligation to ensure the trailer(s) produced meet minimum GHG guidelines. Any modifications required to meet the GHG regulations will be added to the initial purchase price and charged back to the customer.