

## manac

**REAR RAIL** 

ELECTRICAL

FRONT CONNECTOR

FRONT ADD. CONNECTOR

## Hale Trailer Brake & Wheel A012630-A012635

VIN: 215663-215668



or iaila	VIII. 213003-213000	
ITEM	DESCRIPTION	
ГҮРЕ	SEMI-TRAILER, COMBO DROP PLATFORM LEGEND SD	
DIMENSIONS		
LENGTH	53'-0"	
WIDTH	102", 97" between side rails.	
HEIGHT	Floor, approximately 59" high at front and 41" at the bumper.	
DROP HEIGHT	20", located at 10'-6" from front.	
COUPLING		
COUPLER PLATE	1/4", 80 000 psi steel, plug welded structure.	
KING PIN LOCATION	18" from front.	
COUPLER HEIGHT	48".	
STRUCTURE	44" c/c frame with "CAMBER".	
FLANGES	3/8" x 5", 100 000 psi steel, goose neck section.	
	1/2" x 5", high tensile, 24" high in center and 16 1/2" above suspension.	
WEB	1/4" plate in king pin area and the remaining in 3/16",	
	80 000 psi steel. 24" high, with holes, parachute shaped,	
	to lighten trailer.	
GOOSENECK	11 1/4" high, 48" straight behind king pin.	
CROSSMEMBERS	4" high extruded aluminum I beams, 16" c/c in gooseneck	
-	and the remaining 12" c/c.	
FLOOR	Structural aluminum extrusions, flat type, inverted "T", 1 1/8" high	
	with 4 Apitong or equivalent planks.	
FLOOR FASTENING	Screws.	
SIDE RAILS	4 3/8" x 5 11/16" high, extruded aluminum. ("Legend" model)	
SIDE BOXES	3 5/8" x 1 5/8" inside, 4" high, extruded aluminum.	
	CMVSS-905 WLL, 5,500 lbs WLL approved.	
RUB RAILS	Aluminum extrusions 3/8" x 2 3/4".	
	**Double** rub rail spacers 1" x 1 3/4" as anchor.	
CORNERS	Bevelled.	
FENDERS	Reinforcement over tires at rear, steel tubing structure, galvanized (G164),	
	floor full length.	
KNEE BRACES	3/16" formed steel plates, galvanized (G164), bolted in web and a	
	crossmembers located each side.	
X BRACES	Between main beams, full length.	
NDS		
FRONT RAIL	Bolted aluminum extrusion, 7" high,	
	overlapped floor to allow floor plank to walk underneath.	
BUMPER	CMVSS 223-RIG approved (in accordance with Canada & USA regulation).	
	Galvanized (G164) steel, bolted uprights to frames, 4" x 4" cross bar	
	formed tubing at a maximum height of 22" from under tubing	
	to ground.	
BUMPER	2 Heavy duty rubber dock, at the end of rear rail.	
DEAD DAIL		

Formed steel, galvanized.

7 way (ISO 3731), for auxiliary functions only.

7 way (SAE J560).





ITEM	DESCRIPTION	
ELECTRICAL SYSTEM	Shock proof lights, polycarbonate lenses, in compliance with CMVSS 108.	
MAIN SYSTEM	Grote Ultra Blue LED, sealed beams, tail lights, markers lights "Dot",	
	identification lights (2 1/2" dia.), licence light.	
FLASHERS	Sealed beams LED, one lamp including side marker and flasher,	
	each side at middle point, amber.	
LANDING GEAR	AXN, (LG50DUN)	
SAND SHOES	10" x 10".	
CRANK	Road side.	
BOGIE		
BASIC MECHANICAL		
BOGIE	Fixed front suspension and slider bogie at rear	
	Intraax AAZL 23K single, Z frame structure, 6.5" R.H., with "UHMV" slider	
	plastic pads, 4 retainers and 4 pneumatic locking pins "Quik Draw",	
	tandem 54", 65" and 122" spread.	

**MECHANICAL (GROUND AXLES)** 

SUSPENSION Hendrickson INTRAAX AANL-23K (6.5), tandem with AAZL-23K

N.B.: Winged suspension bracket.

For axles with bearings HM 218248 and HM 212049.

SPRINGS Air

**AXLE(S)**LDA, 5 3/4" diameter, 23 000 lbs. capacity. **CAM SHAFTS**28 splines with enclosures, 10" long.

**TRACK** 77 1/2".

**DUST SHIELDS** None (Intraax axles).

BRAKES 16 1/2" standard, long life H20-HXS Hendrickson lining.

BEARINGS HM 218248 and HM 212049.
SLACK ADJUSTERS Meritor, automatic, 28 splines.

**SEALS** Stemco, "Guardian" type, with "Gearlube" mineral oil, SAE 80W90.

BRAKE CHAMBERS T.S.E. brake, "Omnibrake" (30-30), (push rod 9 3/4").

(4 years warranty by T.S.E. for parts only).

HUBS AND DRUMS 10 stud disc hubs, balanced drums outboard mount, 285.75mm B.C.,

single flange nuts.

For dual aluminum wheels.

RIMS Alcoa, aluminum, half "ULTRA ONE" and half steel.

22.5 x 8.25, disc (10 holes), 285.75mm B.C.,

single flange nuts.

**SPACERS** Wheel guard 10 holes. Located between the inside wheel and the drum and

between two wheels.

TIRES Continental, 255/70 R 22.5 HSR2 SA 16 ply (36.6")

AIR SYSTEM

GLAD HANDS Fixed.

AIR VALVES Rockwell Wabco, ABS, 2 sensors 1 modulator.

VALVE(S) Automatic blow down valve, WITHOUT control box,

VALVE(S) Fast-brake kit.

VALVE(S) Blow down valve on REAR axle, controlled from the cab, activated

when the cruising speed is lower than 16 Km (10 mph), warning light installed

road side facing the axle when the blow down valve is activated,





ITEM	DESCRIPTION
	without break release.
ACCESSORIES	
REGISTRATION HOLDER	One plastic, Betts-PS-1 or equivalent.
MUD FLAPS	One set, rubber with moose logo and vertical grooves to reduce spray.
SLIDING TRACK	Full length, "LL" extruded aluminum, both side.
WINCHES	Qty: 12, ANCRA #49207-137-XZ, zinc plated slider (low profil 5 7/8").
FINISHING	
PAINT	Shot blasted, one coat of epoxy primer and one acrylic polyurethane top coats
	Color: black, code: PPG CCA947255-55.
BOGIE	Finish with black soft coat.
RETROREFLECTIVE TAPES	Conspicuity striping in compliance with CMVSS 108. Gray and red each side,
	fully covers rear sill and horizontal underride protection bar.
WHEELS OR RIMS	Natural aluminum and white steel (Powder top coat).
ADDITIONAL OPTIONS	Ref. U#213086
CONFORMITY	This semi-trailer does not comply with GHG regulations. Should GHG
	regulations come into force prior to the production of the trailer(s),
	Manac will have the obligation to ensure the trailer(s) produced meet
	minimum GHG guidelines. Any modifications required to meet the GHG
	regulations will be added to the initial purchase price and charged back to
	the customer.