

A015727-A015732 VIN: 221622-221627

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manac

ITEM **DESCRIPTION**

TYPE CHIPS TRAILER **APPLICATION GALVANIZED SEE SECTION**

DIMENSIONS

48'-0" (14630 mm) LENGTH **WIDTH** 102 3/8" (2600 mm)

HEIGHT 13'-6" coupler height: 50"

WEDGE HEIGHT 5" front to rear.

SUB-STRUCTURE

KING PIN LOCATION 36" from front. (900 mm)

KING PIN Bolted, 2" diameter, Holland, KP-0882. **COUPLER PLATE** Approach plate and coupler plate 3/8".

I beams, 4" @ 3.2 lbs/ft, 80 000 psi steel, 12" center to center, **CROSSMEMBERS**

FLOOR Preparation for walking floor installed at Manac.

Walking Keith 7/32" straight, (2190/2191) 48'-0", **GALVANIZED** **FLOOR**

3 1/2" cylindre. Bolted aluminum subdeck #2469, splash guard #2468 full lengh

T-block included.

Walking floor deflector with rubber flat at bottom to avoid material

to go behind.

Type: "G" (5" radius corners). **FRONT WALL**

Stainless steel mirror finish, no paint. **PANELS**

POSTS Qty: 6, 4 of 45 mm, aluminum, and 1 each end,

integrated to aluminum front corners.

FASTENERS 3/16" stainless steel rivets, 4" c/c and 2" c/c on joints.

INTERIOR LINER See insulation section.

FRONT CORNERS Double sheating, 20 gauge stainless steel mirror finished on the outside

and unpolished aluminum extrusions.

REMARK (BUYING) Stock inventories, Supplied by Manac but WE WILL INSTALL Manac #988-179411-05

Unit: 221622 a 221623. Description: ALU.CORNER RAIL, FRONT, POST, POLISH.

Approved by M.D Date: 2022/01/16.

LADDERS

CAT WALK Aluminum, 24" wide on front wall,

ladder, made of aluminum, roadside included.

FRONT DOOR One, 25" x 47", panel 3/4" plymetal doors, aluminum prepainted white outside

and satin coated steel inside. Painted black.

Including one molded aluminum foot step above connector.

For access inside van,

SIDE WALLS Aluminum.

PANELS Prepainted black aluminum 0.049 thick. **POSTS** Aluminum, 45 mm, 16" c/c, full length.

FASTENERS 3/16" aluminum rivets, 4" c/c and 2" c/c on joints.

See insulation section. INTERIOR LINER

INTERIOR LINER Horizontal. SAMPLE DOOR(S) None.

TOP RAILS 5 1/2" high, open top aluminum extrusions, unpolished.

BOTTOM RAILS 8 7/8" high, aluminum extrusions, unpainted.

VENTS None, request from customer.

ITEM	DESCRIPTION
POSTS	Posts at 12" c/c for last three side panels.
REAR END	
DOOR FRAME	Galvanized steel (G164).
DOOR(S)	Combined, galvanized steel dump and aluminum swing type with prepainted
	***BLACK aluminum 0.049 thick. Prepaint BLACK panels towards outside the van.
	Hinge(s) on each corner. ref: 215001.
HEADER	Steel formed 4" x 4" x 3/16".
DOOR LATCH(S)	Single, Eberhard 1969-U.
HINGES	3 per doors, aluminum.
DOOR HOLDBACKS	Chain and hook type, including stabilizing rubber stoppers.
DOOR FRAME BUMPER	1 1/2"x 1 1/2" solid steel push bars, more extension bolted 5"
	with integrated holes for pull.
BUMPER	CMVSS 223-RIG approved (in accordance with Canada & USA regulation).
	Formed steel uprights, 4" x 4" cross bar roll formed tubing at a maximum
	height of 22" from under tubing to ground.
DOOR LOCK(S)	Security type, road side.
LOOP STEP(S)	Between bumper uprights, galvanized, tubing 3" x 3" X 1/4" with anti-skid
	FULL LENGTH on top.
ROOF	Open type.
BOWS	Qty: 3, galvanized steel (G164), without offset and hignes.
TARP SUPPORT	1/4" aluminum plate at each end of the unit for roll tarp type.
NET	None, (NO HOOK FOR NET).
INSULATION	
FRONT WALL	1 3/4" thick Polyform.
	Front corners, 1" thick Polyform.
FRONT INTERIOR LINER	Kemlite white "monster scuff", .240" thick, fastened with steel pop rivets.
DOOR(S) LINER	Prepainted black aluminum 0.049 thick.
	Natural aluminum inside the van.
SIDE WALLS	1 3/4" thick Polyform.
INTERIOR LINER	Kemlite LTR, .120" thick, fastened with steel pop rivets.
ELECTRICAL	
CONNECTOR PLATE	Raised, aluminum formed plate.
FRONT CONNECTOR	7 ways (SAE J560), Phillips brand, located center.
FRONT ADD. CONNECTOR	7 ways (ISO 3731), for auxiliary functions only.
ELECTRICAL SYSTEM	Shock proof lights, polycarbonate lenses, in compliance with CMVSS 108.
MAIN SYSTEM	Grote Ultra Blue LED, Grote sealed beams, tail lights with male pins #53252
	(10 diodes), markers #47122,233 (2 1/2") at bottom and each side on top
	of rear door frame (1"), licence light LED.
FLASHERS	Sealed beams LED, one lamp including side marker and
	flasher each side at middle point, amber.
BACK UP LIGHTS	Type sealed beam spot light (Grote #62391 LED), Qty: 2
TAIL 1011TO	(in the sill)
TAIL LIGHTS	Sealed beams, red, (Grote LED #53252). Qty: 1 additional each side.

ITEM	DESCRIPTION
	(10 diodes)
	From outside, tail light and flasher, flasher with parking,
	brake with parking.
MAIN SYSTEM	With additional vapor proof junction box Truck-Lite #50400.
INSIDE SPOT LIGHTS	Back up light type, LED sealed beam (Grote #62401) 54 diodes, qty: 1,
	fixed FRONT top corner with Switch on front bottom rail road side.
	To light the inside.
ADDITIONAL MARKERS	Sealed beams (Grote MicroNova LED #47963/62). Qty: 10 additional each side,
	evenly spaced, evenly spaced, on bottom rails and 12" under top rail.
	for tarp application. SNAP-IN GROMMET
AUTOMATIC TIRE INFLATION	Warning lamp TIREMAAX installed S.T.D on road side FRONT CORNER.
	Must be visible from the truck.
LANDING GEAR	Holland, Mark V (LGS-3C315-CS748), with mounting plate
	sand shoes 10" x 11 1/2" solid axles.
	Galvanized legs option.
CRANK	Road side.
SPAN	3/16" formed steel, reinforced, galvanized.
OI AIN	5/10 Tofffied steel, reinforced, galvanized.
BASIC MECHANICAL	
FRAME	Fixed, for wedge sub-structure, 1/4" thick, C-shaped, frame construction,
	bolted connection
	60" spread tridem air ride suspension.
ADDITIONNAL BOGIE (GALV)	Galvanized, Fixed, 1/4" thick steel, C-shaped frame, x about 102",
	bolted under crosmembers to receive galv. Walking Keith floor power unit.
MECHANICAL	
SUSPENSION	Hendrickson INTRAAX disc brake AAT-30K, tridem, 60" spread.
	(Hendrickson MAXX22T). Bearing HM 518445. 77" track.
SUSPENSION (INTRAAX)(HXL5	OPTION "EXTENDED LIFE HXL5 PACKAGE" ON INTRAAX/VANTRAAX SUSPENSION.
STROKE STOPPERS	Retaining chains for INTRAAX air suspensions
	with grounded axles.
LIFT SUSPENSION	Air lift Hendrickson "UBL-102". **bolted and galvanized**.
-	Quick and brake release valves on air lift suspension.
	REAR AXLE
SPRINGS	Air.
AXLES	LDA, 5 3/4" diameter, 25 000 lbs. capacity.
SPIDERS	Welded.
CAM SHAFTS	
TRACK	77 1/2".
DUST SHIELDS	Steel, clamped.
BRAKES	DISC BRAKES
BEARINGS	HM 518445.
SLACK ADJUSTERS	
SEALS	Synthetic GREASE included.
BRAKE CHAMBERS	DISC BRAKES
HUBS AND DRUMS	For dual aluminium wheels.
RIMS	Alcoa, aluminum, "ULTRA ONE", 24.5 x 8.25, disc (10 holes),

285.75mm B.C., single flange nuts.
Wheel guard 10 holes. Located between the inside wheel and the drum and

SPACERS

DESCRIPTION ITEM

between two wheels. **TIRES** Plant choice 24.5. 16 Plys

TIRES

AIR SYSTEM Fixed, bolted. **GLAD HANDS**

AIR VALVES Meritor Wabco, ABS, 2 sensors 1 modulator.

VALVE Manual blow down valve in a control box, WITHOUT auto-reset feature,

including Glycerin filled pressure gauge, in P.S.I., to indicate

load with a conversion table.

CONTROL BOX Stainless steel.

AUTOMATIC TIRE INFLATION "Automatic Tire Inflation Systems", REMARK: Make sure the system is adjusted

to the same tires pressure written on the serial plate.

AUTOMATIC TIRE INFLATION Automatic Tire inflation System Hendrickson Tiremaax PRO.

> Axles preparation included, dressed axles HN/HP or disc brake. *** Maximum allowable tire pressure for this device is 120psi *** Used to close the supply of air to air bags. (2 per axle)(shutt off).

Air gage, 4" diameter, glycerin filled in P.S.I. to indicate load with a LOAD DEVICE

conversion table, with glad hand with valve for closed the air line of of

the truck.

Located: On front wall roadside, 1'-4" up from bottom rail.

ACCESSORIES

VALVES

REGISTRATION HOLDER One aluminum cylinder.

MUD FLAPS

One set, rubber with Manac logo and vertical grooves to reduce spray. **HYDRAULIC LINES** Located curb side instead of road side.

Application Mobil floor for chip van.

Male, 1" diameter, quick coupling. HYDR. CONN. (PRESSURE) HYDR. CONN. (RETURN) Female, 1" diameter, quick coupling.

HYDRAULIC LINES Hydraulic oil. Operating temperature -10 to 60 degree Celsius.

Minimum pump data required: **HYDRAULIC LINES**

Operation pressure: 2800 psi Pump: 30 to 35 gpm Tank: 35 gallons

EXTRA MUD FLAPS Qty: 3 sets, rubber with Manac logo and vertical grooves to reduce spray.

Located at REAR OF EACH AXLE AND FULL WIDTH AT REAR.

Hydraulic control for mobil floor with lever extension.

EXTRA MUD FLAPS Qty: 1 set, rubber with Manac logo and vertical grooves to reduce spray.

Located at FRONT OF LANDING GEAR

MIDDLE MUDS FLAP Center mud flaps, full width (48" wide) with Manac logo.

Located ahead of the tridem.

(To protect air booster & the suspensions).

FINISHING

UNDERCARRIAGE GALV GALV BOGIE

HUBS Painted with acrylic urethane paint, same color as axles.

WHEELS OR RIMS Natural.

AXLES Painted with polyurethane acrylic paint, color: black, code: STD MANAC

ITEM	DESCRIPTION
	PPG AAU37FP908M.
RETROREFLECTIVE TAPES	Conspicuity striping in compliance with CMVSS 108.
	Gray and red, 2' segments at bottom of each side wall.
	Fully covers bottom of rear doors and horizontal underride protection bar.
	2 segments of gray tape at each upper corner.
FRONT DOOR	Painted with acrylic urethane paint, same color as side walls.
	PPG 946795.
ANNEX(ES) ATTACHED	
R	ref: same as 215001 except color.
GALVANIZED CHOICES	Galvanized choices.
COUPLER	Galvanised.
SUB-STRUCTURE (GALV.)	Galvanized, cross members, "C" frame for tridem and
, ,	landing gear structure included.
	(sub-structure galvanized all over.
CONFORMITY	This semi-trailer does not comply with GHG regulations. Should GHG
	regulations come into force prior to the production of the trailer(s),
	Manac will have the obligation to ensure the trailer(s) produced meet
	minimum GHG guidelines. Any modifications required to meet the GHG
	regulations will be added to the initial purchase price and charged back to
	the customer.