

| ITEM | DESCRIPTION |
| :---: | :---: |
| TYPE | SEMI-TRAILER, STEEL DROP PLATFORM LEGEND SD OREAC |
| DIMENSIONS |  |
| LENGTH | 48'0" |
| WIDTH | 102", 97" between side rails. |
| HEIGHT | Floor, approximately $61{ }^{\prime \prime}$ high at front and 41 "at the bumper. |
| DROP HEIGHT | $22^{\prime \prime}$, located at 10'-6" from front. |
| COUPLING |  |
| COUPLER PLATE | 3/8", galvanised (G164), bolted structure. |
| KING PIN LOCATION | 18 " from front. |
| COUPLER HEIGHT | 50 ". |
| STRUCTURE | $44 \mathrm{c} / \mathrm{c}$ frame with "CAMBER". |
| FLANGES | $3 / 8 " \times 5$ ", 100000 psi steel, goose neck section. |
|  | $1 / 2^{\prime \prime} \times 5$ ", high tensile, 24 " high in center and $161 / 2^{\prime \prime}$ above suspension. |
| WEB | $1 / 4$ " plate in king pin area and the remaining in $3 / 16^{\prime \prime}$, |
|  | 80000 psi steel. 24 " high, with holes, parachute shaped, |
|  | to lighten trailer. |
| GOOSENECK | $111 / 4$ " high, 48 " straight behind king pin. |
| CROSSMEMBERS | \| beams, 4" @ $3.2 \mathrm{lbs} / \mathrm{ft}, 80000$ psi steel, galvanised, $16 \mathrm{c} / \mathrm{c}$ in gooseneck and the remaining $12 \mathrm{c} / \mathrm{c}$. |
| FLOOR | Apitong or equivalent, $11 / 8^{\prime \prime}$ thick shiplap finished, no preservative. |
| FLOOR FASTENING | Screws. |
| SIDE RAILS | 10 gauge shaped 80000 psi steel, 5 " width $\times 5$ 11/16" height. |
| SIDE BOXES | $3 / 16{ }^{\prime \prime}$ steel plate, $15 / 8^{\prime \prime} \times 35 / 8^{\prime \prime}$ interior, 4 " high, (USA Dimensions). |
|  | Cargo pockets. |
| RUB RAILS | $3 / 8 " \times 21 / 2$ " shaped steel. |
| CORNERS | Bevelled. |
| FENDERS | Reinforcement over tires at rear, steel tubing structure, galvanized (G164), floor full length. |
| KNEE BRACES | $3 / 16$ " formed steel plates, galvanized (G164), bolted in web and a crossmembers located each side. |
| X Braces | Between main beams, full length. |
| ENDS |  |
| FRONT RAIL | Formed steel, bolted. |
| BUMPER | CMVSS 223-RIG approved (in accordance with Canada \& USA regulation). |
|  | Galvanized (G164) steel, bolted uprights to frames, $4^{\prime \prime} \times 4^{\prime \prime}$ cross bar |
|  | formed tubing at a maximum height of 22 " from under tubing |
|  | to ground. |
| BUMPER | 2 rubber dock, at the end of rear rail. |
| REAR RAIL | Formed steel. |
| ELECTRICAL |  |
| FRONT CONNECTOR | 7 way (SAE J560). |
| FRONT ADD. CONNECTOR | 7 way (ISO 3731), for auxiliary functions only. |
|  | **AIR LIFT CONTROLLED FROM CAB |
| ELECTRICAL SYSTEM | Shock proof lights, polycarbonate lenses, in compliance with CMVSS 108. |
| MAIN SYSTEM | Grote Ultra Blue LED, sealed beams, tail lights, markers lights "Dot", |

## omanac

ITEM

## DESCRIPTION

identification lights (2 1/2" dia.), licence light.
FLASHERS
Sealed beams LED, one lamp including side marker and flasher,
each side at middle point, amber.
Warning lamp Tiremaax installed on road side front rail.
LANDING GEAR Holland, Mark V (LGS), with mounting plate, solid axles. *** GALVANIZED ***

| SAND SHOES | $18 " \times 18 "$ mud feet. Galvanized |
| :--- | :--- |
| CRANK | Road side. |

## BOGIE

BASIC MECHANICAL
BOGIE
Fixed, pour tridem 60" spread.

## MECHANICAL (GROUND AXLES)

## SUSPENSION

Hendrickson INTRAAX AANL-23K (6.5), tridem.
N.B.: Winged suspension bracket.

For axles with bearings HM 218248 and HM 212049.
LIFT DEVICE

## SPRINGS

Hendrickson UBL bolted kit, manual located in control box, air system Manac for AAL suspensions. *** Controlled manually ***.
*** STD SPRING BRAKE STROKE ONLY ***. Located: REAR AXLE.
*** Only $11 / 2$ " of clearence from the ground if used at rear ***
*** NO WARRANTY ON THE TIRES NOR GROUND AXLES, (FLAT SPOT) ***

AXLE(S)
CAM SHAFTS
Air.
LDA, 5 3/4" diameter, 23000 lbs. capacity.
28 splines with enclosures, 10 long.
77 1/2".
None (Intraax axles).
16 1/2" standard, long life H20-HXS Hendrickson lining.
HM 218248 and HM 212049.
Meritor, automatic, 28 splines.
Stemco, "Guardian" type, with "Gearlube" mineral oil, SAE 80W90.
T.S.E. brake, "Omnibrake" (30-30), (push rod 9 3/4").
(4 years warranty by T.S.E. for parts only).
10 stud disc hubs, balanced drums outboard mount, 285.75 mm B.C.,
single flange nuts.
For dual aluminum wheels.
RIMS
$22.5 \times 8.25$, disc (10 holes),
285.75 mm B.C., single flange nuts, 2 hand holes.

TIRES
Continental, 255/70 R 22.5 HSR2 SA 16 ply
Automatic Tire inflation System Hendrickson Tiremaax.

## AIR SYSTEM

## GLAD HANDS <br> AIR VALVES <br> VALVE(S)

Fixed.
Meritor Wabco, ABS, 2 sensors 1 modulator.
Manual blow down valve WITH control box, mounted on a support under crossmembers, with auto-reset feature, including Glycerin filled pressure gauge, in P.S.I., to indicate load with a

ITEM

## DESCRIPTION

conversion table.

VALVE(S)

CONTROL BOX
AUTOMATIC TIRE INFLATION

Quick and brake release valves on air lift.
For air lift axle with manual pressure regulator
Stainless steel, 10 " height $\times 18$ " width $\times 6$ " deep.
Automatic Tire inflation System Hendrickson Tiremaax PRO.
Axles preparation included, dressed axles, dual tires.
*** Maximum allowable tire pressure for this device is 120 psi ***
"Automatic Tire Inflation Systems", REMARK: Make sure the system is adjusted to the same tires pressure written on the serial plate.

## ACCESSORIES

REGISTRATION HOLDER
MUD FLAPS
SLIDING TRACK
WINCHES

One plastic, Betts-PS-1 or equivalent.
One set, rubber with moose logo and vertical grooves to reduce spray.
Full length, "LL" extruded aluminum, road side.
Qty: 12, ANCRA \#49207-127-XZ, zinc plated slider (6 7/8").

## FINISHING

## PAINT

## FINISHING

Trailer not painted and no primer applied.
(48' trailer frame only to be galvanized)
** Good for steel + Combo Dropdeck Only ** ** Use with A\# 206314 **
Galvanized plateform. (no paint)
(48' dropdeck frame only, steel and Combo Dropdeck *** Legend *** only)
*** Use with A \#278065 ***
PAINT Galvanized Siderails, front sill, and rear sill
No paint or primer applied
BOGIE

## RETROREFLECTIVE TAPES

## HUBS

WHEELS OR RIMS
One coat of epoxy primer and one acrylic urethane top coats,
Color: *** Metallic gray ***, code: PPG Q37-939514.
Axles (wheel end) included.
Conspicuity striping in compliance with CMVSS 108. Gray and red each side,
fully covers rear sill and horizontal underride protection bar.
Color: *** Metallic gray ***, code: PPG Q37-939514.
White (power top coat).
Color: *** Metallic gray ***, code: PPG Q37-939514.
Vin plate to be made of metal. Pre-drill the web prior to galvanizing

AXLES
R

## REF\#212591

This semi-trailer does not comply with GHG regulations. Should GHG regulations come into force prior to the production of the trailer(s), Manac will have the obligation to ensure the trailer(s) produced meet minimum GHG guidelines. Any modifications required to meet the GHG regulations will be added to the initial purchase price and charged back to the customer.

