

## Hale Trailer Brake & Wheel A013057 VIN: 216593





••manac	VIIV. 210595	
ITEM	DESCRIPTION	_
TYPE	MANAC, LOW BED 60 TONS.	
DIMENSIONS		
LENGTH	53'-0" main deck 26'-11" mid section.	
	**TRIDEM 54"** (ref: #213528)	
WIDTH	120", full width side rail to side rail, main deck.	
HEIGHT	Main deck, 6" under center beams and 22" above ground, and 16" above ground	,
	drop side.	
OUTRIGGERS	None.	
COUPLING		
COUPLER PLATE	3/8", 100 000 psi steel, plug welded structure.	
KING PIN LOCATION	Removable type,	
	Including one pin and one base located at 16" from front.	
COUPLER HEIGHT	50".	
STRUCTURE	Frame with "CAMBER".	
FLANGES	Main beams 3/4" x 9", 16" high, 100 000 psi steel.	
CENTRAL DECK	Main deck, 3/16" x 8" x 27'-0", 100 000 psi steel, installed	
	underneath main flanges.	
WEB	5/16", full lenght, 100 000 psi steel.	
GOOSENECK	Taper beam, 84" clear behind king pin.	
GOOSENECK	Detachable, Activated by 2 hydraulic verticaux cylinders, 9" diameter.	
GOOSENECK LOCKS	Hydraulic operated.	
SPACERS	For 3 height at front main deck.	
CROSSMEMBERS	24" c/c, fabricated "I" shaped, flanges 4" x 5/16" and	
	webs 3/16" x 5 7/8" high.	
ADDITIONNAL CROSSMEMBERS	"C" channels, 3 @ 4.1 x 39", installed between the standard	
	crossmembers. (to have 8" spacing between each crossmember)	
FLOOR	Oak, 2 1/4" thick, covered with one coat of linseed oil,	
	overlap 1/2" over the frame on the side, no floor between main frame.	
FLOOR FASTENING	Two Huck blind rivets per plank per crossmember.	
BOX(ES)	Steel, single door, hinges at top.	
DACK FOR BLOC	Located: at front between the second & third crossmember.	
RACK FOR BLOC	Wire mesh 1 1/2-10H at bottom crossmember between main beams,	
	at front main deck on each side of boxe and at rear approx. 7'-0"	
SIDE RAILS	Fabricated H beams, 3/4" x 4" x **10" high**, web 1/4" full length,	
	100 000 psi steel.	
REAR BEAMS	102" wide, (4) located between tires, 17" wide, 10 000 lbs capacity each.	
	Including a lashing ring at each end.	
FENDERS	For front, protection only, 102" wide, 1/8" anti-skid steel welded to the	
	gooseneck, with two sets of mudflaps located on front rail and at rear.	
	Including supports and flags.	
REAR FENDER	For loading, 8'-6" width, **3/8" anti-skid** steel welded to rear frame	
	(20 000 lbs). **Including square rod 1" x 1" on the fenders drop**	
REAR FLOOR	3/16" 80 000 psi steel plate between frame in rear section, removable for	

maintenance.

For low bed, lenght 32",

included coupler plate 3/8", 100 000 psi steel,

**EXTENSION FOR GOOSENECK** 





one heavy-duty D-ring, anchor plates with bushings, electrical and air outlets, hydraulic for low bed.
King pin base located at 16" from front.

ENDS
FRONT RAIL
Formed steel, between two main beams, including two pin up joints with bushings for gooseneck extension.
BUMPER
Steel formed model, including supports + flag, wide load sign support,

for a flip-up axle.

**ELECTRICAL** 

**FRONT CONNECTOR** 7 way (SAE J560), Phillips brand at front

and 7 way, Phillips brand at deck level.

ELECTRICAL SYSTEM

Shock proof lights, polycarbonate lenses, in compliance with CMVSS 108.

MAIN SYSTEM

Grote Ultra Blue LED, sealed beams, in a closed back rubber grommet.

(April lights with male pine #52052 (40 diades) #54022 markers #47422

(tail lights with male pins #53252 (10 diodes) #54332, markers #47122 (2 1/2" dia.) & 47493, licence light #60280-M, with vapor proof junction

beacon support near 4 way rear connector and connecting plate with bushings

box Truck-Lite #50400).

**TURN SIGNAL** Sealed beams LED, one lamp including side marker and flasher,

each side at middle point, amber.

**EXTENDABLE LIGHTS** 4 lights double face, ambre, Grote #53023 (Coil wiring).

**REAR CONNECTOR** 4 way.

**REAR ADD. CONNECTOR** 7 way, Phillips brand, for flip-up axle.

STROBE LIGHTS Qty: 2, installed (1) on each side, (Grote 77353 amber) (rubber grommet)

**SWITCH**To activate strobe lights, installed at rear.

To allow to operate the lowbed without the truck.

(Solar Converter 12-14 volt battery charger included)

**LANDING GEAR** 

STINGER One leg fabricated and activated with 4" diameter cylinder resting

on truck frame.

**BOGIE** 

**BASIC SUSPENSION** Basic mecanic for sale book

BOGIE Fixed.

**SUSPENSION** Hendrickson (1) HT-300YB (9) & (2) HT-300US (9)

\*\*tridem 54" spread\*\*

STROKE STOPPERS Retaining chains for air suspensions with grounded axles.

**LIFT DEVICE** Manac center lift kit, manually activated.

Located: on the last axle.

\*\*\*\*\* NO WARRANTY ON GROUND AXLES (FLAT SPOT) \*\*\*\*\*

**U-BOLTS** With nuts at bottom.

SPRINGS Air.

AXLE(S) Ingersoll, F22T, 25 000 lbs. capacity.

SPIDERS Welded.

**CAM SHAFTS** 28 splines with enclosures, for Ingersoll axles.

TRACK 75 1/2".

DUST SHIELDS Steel, bolted.

BRAKES 16 1/2" standard, long life IMT25XL Ingersoll lining.





ITEM DESCRIPTION

BEARINGS HM 218248 and HM 212049.
SLACK ADJUSTERS Meritor, automatic, 28 splines, (6").

SEALS Stemco, "Guardian" type, with "Gearlube" mineral oil, SAE 80W90.

**BRAKE CHAMBERS** T.S.E. brake, "Omnibrake" (30-30), long stroke.

(4 years warranty by T.S.E. for parts only).

**HUBS AND DRUMS** WEBB, 10 studs disc hubs, balanced drums 117 lbs, outboard mount, 285.75mm B.C., single flange nuts.

For dual aluminum wheels. (Heavy duty 25000 lbs cap.)

RIMS Alcoa, aluminum, half inside polished (Dura-Bright) and half ULTRA ONE

finish, 22.5 x 8.25, disc (10 holes), 285.75mm B.C.,

single flange nuts.

SPACERS Wheel guard 10 holes. Located between the inside wheel and the drum and

between two wheels.

TIRES Continental, 305/70 R 22.5 HSR1 18 ply (40")

AIR SYSTEM

GLAD HANDS Fixed.

AIR VALVES Sealco, synflex 3/8" diameter.

VALVE(S)

Quick and brake release valves on air lift.

For air lift axle with manual pressure regulator

**CONTROL** Manually adjustable ride height mechanism.

**VALVE** Manual height control valve with pressure gauge installed at rear only.

**VALVE (HEIGHT CONTROL)** Add on of a second levelling valve. (included with A#273945)

GLAD HANDS In a basket at front deck, including hoses.

**GLAD HANDS** On rear bumper, for flip-up axle.

**VALVES** Used to close the supply of air to air bags. (2 per axle) (shut off).

ACCESSORIES

**REGISTRATION HOLDER** One aluminum cylindre.

LASHING RINGS Qty: 26 heavy-duty D-rings, 12 bent style each side of main deck

and 2 on gooseneck.

**EXTRA MUD FLAP**Black rubber w/logo Manac, logo toward the front, (303-0011)

Located: Between the frames in the gooseneck. To protect cylinders.

MUD FLAPS

One set, rubber with Manac logo and vertical grooves to reduce spray.

**HYDR. CONN. (PRESSURE) Male, 1" diameter, screw type. HYDR. CONN. (RETURN)**Female, 1" diameter, screw type.

**HYDRAULIC OIL** Operating temperature -10 to 60 degree Celsius. **SIGN** One sign, "wide load", removable, 12" x 96", aluninum.

For the US \*\*OVERSIZE LOAD\*\*. Yellow panel with black letters.

HYDRAULIC LINES Minimum pump data required :

Operation pressure: 2200 psi

Pump: 5 to 10 gpm Tank: 20 gallons

**LASHING RINGS** Qty: 14, "D" type steel rings welded to frame, (Buyer B-5055)

Located INSIDE THE MAIN BEAMS ON EACH SIDE. (6): 4 ahead of the front

storage box and 2 behind. (8) on the last 4 compartments.

**LASHING RINGS** Qty: 6, "D" type steel rings welded to frame, (Buyer B-5055)





ITEM	DESCRIPTION
	Located 3 on each side inside the web at rear deck.
FINISHING	
PAINT	Shot blasted, one coat of epoxy primer and two polyurethane acrylic top coats
	Color: black, code: PPG AU37-FP908.
AXLE(S) PAINTED	Color: black, code: PPG AU37-FP908.
HUBS	Color: black, code: PPG AU37-FP908.
WHEELS OR RIMS	Natural.
RETROREFLECTIVE TAPES	Conspicuity striping in compliance with CMVSS 108.
	Gray and red, 1' segments each side, fully covers rear bumper.
STICKER	"60 T" on web of gooseneck.
ADDITIONAL OPTIONS	Ref: #213528
CONFORMITY	This semi-trailer does not comply with GHG regulations. Should GHG
	regulations come into force prior to the production of the trailer(s),
	Manac will have the obligation to ensure the trailer(s) produced meet
	minimum GHG guidelines. Any modifications required to meet the GHG
	regulations will be added to the initial purchase price and charged back to
	the customer.