		SALES	RENTALS	PARTS	SERVICE
	Allentown, PA:	800-383-8894	Jacksonville, FL:	800-828-3055	
	Baltimore, MD:	888-601-7500	Little Rock, AR:	833-424-8944	
TRAILER		Boston, MA:	800-854-5310	Portland, ME:	800-325-4253
BRAKE	& WHEEL	Concord, NC:	800-438-2250	Richmond, VA:	866-839-3495
		Delmar, DE:	866-486-1400	Scranton, PA:	800-569-1400
	Resale Inventory	Des Moines, IA:	888-673-5011	Springfield, MA:	800-854-5306
HEIL	A022564 VIN: 06435	Elkton, MD:	800-544-7127	Voorhees, NJ:	866-315-0235
, TRAILER,		HaleTrailer	.com @hale	trailer f У	
		800-232	2-6535 *	FINANCING	AVAILABLE

Change A. VESSEL in Spec	
[] K. Capacity:	1600 Cubic Feet – Four 45 degree hopp ers.
ر کر. Construction:	Polished aluminum - Smooth exterior with external top shell stiffeners and fully welded internal bar-type rings. Extruded aluminum front and rear frames with tubular aluminum struts.
. Design:	For pneumatic handling of low density dry flowable powders and granules, including plastics and food grade commodities. Operating pressure 14.7 PSIG. Maximum commodity temperature 160 degrees F W-2 internal weld treatment (snag free and weld tint removed). Interior surfaces to be protected during production.
¥. Manholes:	Four 20" full opening Knappco cast aluminum pressure covers with (6 cam-type adjustable hold-downs. Located over each hopper. Covers equipped with white gasket and hinged at roadside.
B. PIPING	
لي Air Piping:	Inlet at roadside front equipped with 3" aluminum adapter and cap.
2. Check Valves:	Two 3" swing checks. One near air inlet and one upstream of front hopper discharge outlet.
3. Aeration:	One 3" aluminum butterfly valve at roadside controls airflow to aeration manifold on roadside. Line ends with aluminum threaded cap with white neoprene gasket. Each hopper fitted with three Sure-Flo aerators with stainless steel wear plates, controlled with one 2" balvalve per hopper.
4. Pressure Control Valve:	3" Aluminum butterfly valve located roadside to regulate airflow to discharge line.

(hange in Spec	Β.	PIPING, cont.	
	5.	Blow-Down	3" Aluminum line with 3" aluminum butterfly valve and mechanical relief valve.
	6.	Line:	3" Aluminum line with 3" butterfly valve in combination with blow- down line.
	7.	Top Air:Product	5" Butterfly valve with two-piece aluminum body, one-piece stainless steel disc-stem and white square shoulder seat at each hopper operate
		Valves:	roadside.
	8.	Discharge Line:	Cast aluminum 5" tee at each hopper with 4" schedule 40 aluminum pipe connected with snap joint couplings with white flush-seal gaskets Line extended under axles eith stainless steel S-pipe and back to aluminum to extreme rear and equipped with 4" weld-on aluminum adapter and cap. 4" sight glass in discharge line after rear hopper.
	以	Gravity Drops:	None (See Options)
	̶	Pressure Gauges:	Two liquid filled 0-30# range mounted in cabinet with light. Conveniently located roadside at front of rear fender.
	N	DTE:	All butterfly valve seats and gaskets to be white non-toxic. All air control butterfly valves to be aluminum-bronze disc.
	C.	ACCESSORIES	
\ge	¥.	Fenders and Mudflaps:	Contoured aluminum at front and rear with Kraft anŧi-sail flaps.
	Z	Hose Carrier:	One 8" x 21" aluminum tube with cast aluminum doors at both ends. Tube mounted curbside flush with rear of trailer.
	<u>-</u> 7.	Discharge Hose:	None (See Options)
	¥.	Hose Stand and Mandrel:	Adjustable heights stand mounted at front. 3" male adapter for stowing free end of 3" hose located at curbside.
	<u> </u>	3" Hot Air Hose:	None (See Options)
'	· `		
	gí.	: Ladd	Aluminum mounted at rear with platform top step. Mid-ladder platform for fill line access. Kraft standard.

C. ACCESSORIES, Change cont.

in Spec

& Lights and 12 Volt sealed harness system w/ 1-8ga, 2-10ga, 4-12ga main cable. Wiring: Trucklite Super 10 marker and clearance. Super 40 rear lamps, 2-red stop/tail and 1-amber turn signal, in bolt-on aluminum box. 7-way SAE J560 connector with circuit breakers at front. Combination midtank clearance and turn signal. Additional high mounted stoplight and FMVSS 108 conspicuity tape included. **D. CHASSIS** 1. Upper Steel plate with 2" forged kingpin and heavy duty channel stiffeners. Assembly bolted on and adjustable. **Coupler:** 2. Support Legs: Binkley Contender two-speed with sand shoes. Mounted between first and second hopper with gearbox and crank on roadside. (capacity 50,000 lbs.) AA230 Intraax air ride suspension. **3.** Suspension: **`**4. Axles: Integrated Intraax 71-1/2" track, 5" round Air actuated 16-1/2" x 7-3/4" S-cam quick-change style. 30/30 TSE 5. Brake System: chambers with Rockwell automatic slack adjusters. Sealco/Meritor Wabco Easy Stop 4S/2M anti-lock premium brake system (diagnostic plug not included). Constant power on auxiliary pin of SAE J560 7way. 10-stud hub-piloted aluminum hubs with outboard mount centrifuse K. Hubs & Drums: drums. Include Mobilith synthetic lubricant. 7. Oil Seals: **Eaton Outrunner `8**. 10-hole mill aluminum 22.5 X 8.25 wheels. Outside four polished. \boxtimes Wheels: 9. Bridgestone R194 295/75R22.5 low profile tires. TheFire Carrier: None (See Options) N. Hubodometer: None (See Options) N. Bumper: \mathbb{X} Aluminum full width at rear with convenience step.

Change D. CHASSIS, cont. in Spec

	N. Paint:	Silver metallic Imron Series 5000 on steel parts only - #N0217 (43523).
\mathbb{X}	N. Fill Line:	4" Rear fill line, extending approximately 60" into vessel and terminating just outside rear head with a 4" adapter and dust cap.
	रि. Vent Line:	Install 4" stub vent line directly under fill line with 4" adapter and dust cap.
$\overline{\times}$	Ж. Cleanout: NOTE:	4" Cleanout in front of discharge line with adapter and cap. It is recommended that the interior of the vessel be cleaned professionally prior to initial loading to avoid contamination of the cargo.